



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawkesbury, Ontario  
K6A 2B8

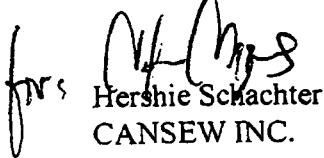
Att. Sandra Nadeau

### CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F – 50.94 lb (60 cones), lot nos. 596136-603456
- \*-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F – 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 – 19.48 lb (20 cones), lot no. 634807

Yours truly,

  
Herschie Schachter  
CANSEW INC.

MONTRÉAL - Head Office/Siège social  
111 Chabanel W / O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

TORONTO  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

WINNIPEG  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

CALGARY  
3932 - 29<sup>th</sup> St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

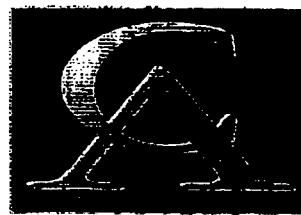
VANCOUVER  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196

[info@cansew.ca](mailto:info@cansew.ca)

[www.cansew.ca](http://www.cansew.ca)

TCC # 2520/13

(52)



# CLIFTON Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive, lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator, Lot number 08-156 was shipped to you on 6/24/08.

*S*  
08/08/21

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/4/09

Sincerely,

*Dan Constantino*

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA  
Phone: 973-694-0845 • Fax: 973-694-5678  
[www.cliftonadhesive.com](http://www.cliftonadhesive.com)

*TSS # 7/22/22 S*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

# COPY

Release Note No.  
**R92-29809**  
Ship Date

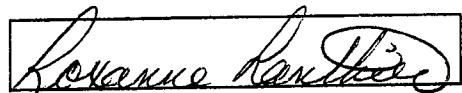
19-Aug-08

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Order No.** 21729 **Order Date** 6-Aug-08

**Customer PO Number**

PO000006866

**Item No.**

**Description**

**Customer No.**

CDART100

**Ship Via**

Pick-Up

**Sales Rep.**

Barney Bangs

**Packing Slip No.**

29809

**Qty**

**UOM**

**Qty Shipped/Returned**

**Qty Backordered**

8421-107

5

EA

5

Dart Blade Fold Kit - Pad #8/

Drawing No: (Ref B67-43001-33 Rev B1)

DWG Rev: NR

**Comments:**

**Lot No:** BATCH0000000003 **Qty:** 5

3421-109

5

EA

5

Dart Blade Fold Kit - Pad #10/

Drawing No: (Ref B67-43001-35 Rev B1)

DWG Rev: A

**Comments:**

**Lot No:** BATCH0000000003 **Qty:** 5

3421-106

9

EA

9

08/08/08

Dart Blade Fold Kit - Pad #7/

Drawing No: (Ref B67-43001-69 Rev B1)

DWG Rev: A

**Comments:**

**Lot No:** BATCH0000000002 **Qty:** 9

3421-105

12

EA

12

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

DWG Rev: A

**Comments:**

**Lot No:** BATCH0000000002 **Qty:** 12

# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
 1123 Cameron Street  
 Hawkesbury, ON K6A 2B8 CA  
 Tel: 613-632-1282  
 Fax: 613-632-2030  
 MID : CATULSAF1123HAW  
 email: info@tulmar.com

Bill No:

**Dart Aerospace**  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7. Canada

# COPY

Packing Slip No.  
**29809**  
 Ship Date  
 19-Aug-08

Ship To:

**Dart Aerospace**  
 1270 Aberdeen Street  
 Buyer= C Lavoie  
 Tel: 613-632-9577  
 Hawkesbury, ON K6A 1K7. Canada  
 613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21729	6-Aug-08	CDART100	Barney Bangs	R92-29809
Customer PO Number		Ship Via	PPD/COL	
PO00006866		Pick-Up		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
Date moved out to 09/15/08 due to material shortage 1637-001 foam				
8421-109	5	EA	5	
Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A				
<b>Lot No:</b> BATCH0000000003 Qty: 5				
8421-107	5	EA	5	
Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR				
<b>Lot No:</b> BATCH0000000003 Qty: 5				
8421-105	12	EA	12	
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A				
<b>Lot No:</b> BATCH0000000002 Qty: 12				
8421-106	9	EA	9	
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A				
<b>Lot No:</b> BATCH0000000002 Qty: 9				

8/08/08/1a  
 J

S  
 08/08/17

*R. Jackson*

DART AEROSPACE LTD	Work Order:	40094
Description: 20° COVER PLATE	Part Number:	PB6743001-73
Inspection Dwg:	Rev: B1	Page 1 of 1

PB 6743001-73

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: <u>B</u>	Audited by: <u>  </u>	Prototype Approval: <u>  </u>
Date: <u>8-6-26</u>	Date: <u>08/06/26</u>	Date: <u>  </u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

88

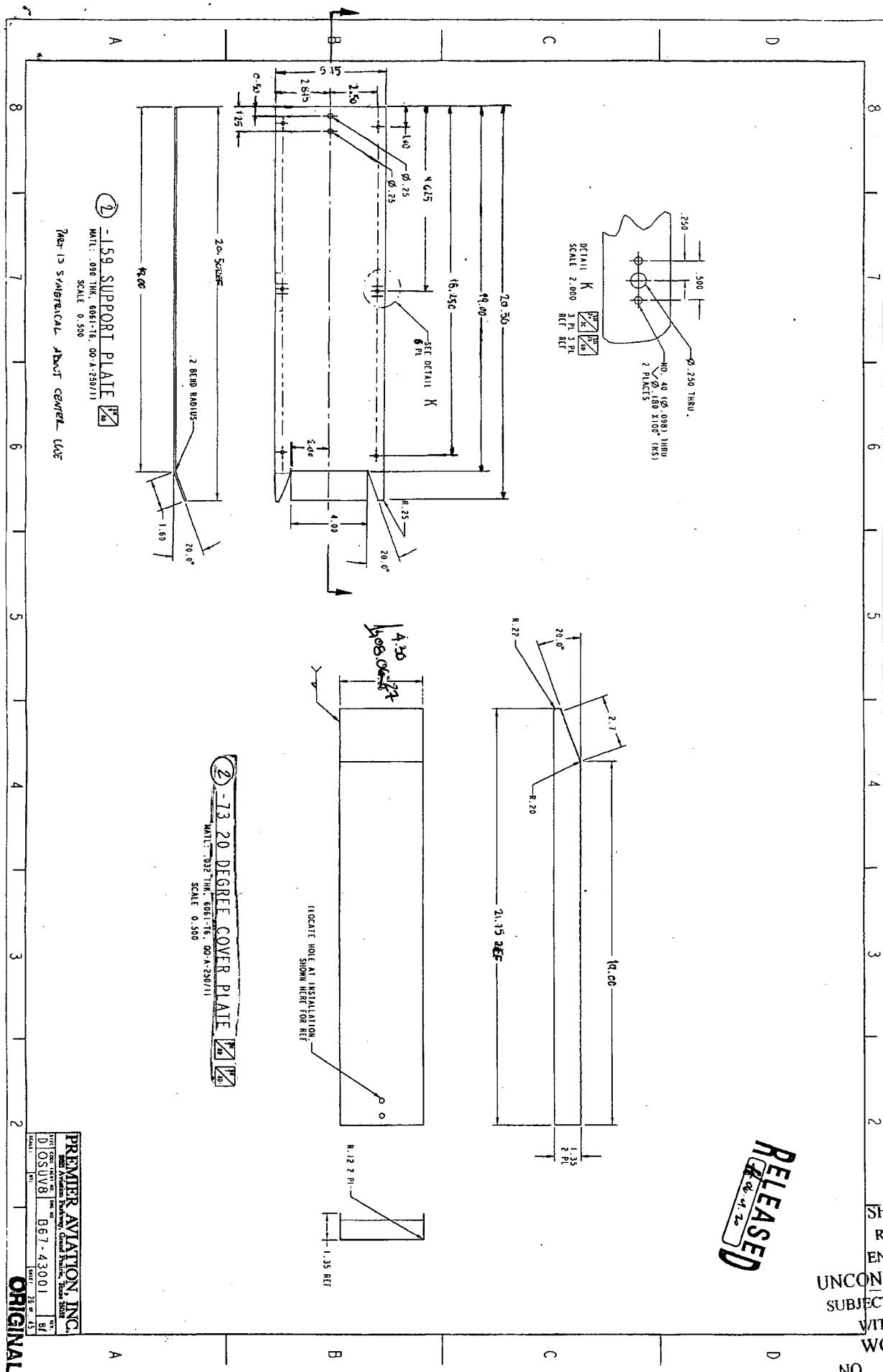
500

2

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 40074

1



A sign on a metal frame that reads "PREMIER AVIATION, INC." at the top, followed by "2000 Aviation Parkway, Grand Prairie, Texas 75052" in the center, and "HANGAR" at the bottom.

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:26:18 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 40094

Part Number: PB674300173

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 PG PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

9/01/08/66

08/08/05

(12)

15.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

08/08/08/19

(12)

16.0 QC6 DIMENSIONAL CHECK



POSITIVE RECALL

EFFECTIVE 08/08/20 AUTH 4

4

08/08/21

(12)

Comment: DIMENSIONAL CHECK

RELEASED 08/08/21

08/08/21

17.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

39952

18.0 QC21 FINAL INSPECTION/W/O RELEASE



08/08/21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-73 PAR #: \_\_\_\_\_ Fault Category: Prod / K. M Fab. NCR: Yes  No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: 40094		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/07/14 # 80		During welding inspection one part was found with a crack in the weld. R.C. Too hot of a weld and too much grinding.	Initial Chief Eng	Qty 1 SCRAP and Destroy to replace	SAB 08/07/14			
				Initial W.O. #		08/07/14	08/07/14	08/07/14
08/07/14 # 80		Two parts were also found to need welding touch ups due to pin holes and not enough	Initial Chief Eng	Touch up welds as per Q52004 and grind flush	1/2 08-07-14	08/07/14	08/07/14	08/07/14

NOTE: Date & initial all entries

Root in some sections of the weld.

Date: Wednesday, 25/06/2008 3:26:18 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 40094

Part Number: PB674300173

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S080707 (X12)

7.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

PL 08-07-03

(X12)

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-grind weld flush

S080710 (X12)

9.0 QC10 VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

S080714 (X17)

(PD) →

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S080714 (X17)

11.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M102307 09/07/16

(X18)

12.0 POWDER COATING POWDER COATING



M102316

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

1:45pm

OVEN TEMPERATURE:

320°f

FINISH TIME:

2:15pm

2:15pm

08-07-16

(X12)

13.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BL 08-07-16

(12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/07/14 H								

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:26:18 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 20 DEGREE COVER PLATE		
Job Number	: 40094			Part Number	: PB674300173		
Estimate Number	: 13384			Drawing Number	: B6743001 PAGE26		
P.O. Number	:			Project Number	: N/A		
This Issue	: 25/06/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 04/07/2008	Qty:	10
Previous Run	: 40070			Um:	Each		
Written By	:						
Checked & Approved By	: <u>JUL 08.6.25</u>						
Comment	: Est Rev:A 08-06-19 new issue DD verified by:ec						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S032	6061-T6 Sheet 0.032"
 <span style="margin-left: 100px;">16</span> 		
<b>Comment:</b> Qty.: 1.0692 sf(s)/Unit Total : 10.6922 sf(s) 6061-T6 Sheet 0.032" batch: <u>16954</u> <u>HR 8-6-26</u>		
2.0	WATER JET	FLOW WATER JET
 		
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>HR 8-6-26</u> <span style="margin-left: 100px;">(D)</span> Prog Rev: <u>B1</u> ****grain direction along 6.950" **** 2-Deburr if necessary <u>HR 8-6-26</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 <span style="margin-left: 100px;">HR 8-6-3C</span> 		
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
 <span style="margin-left: 100px;">S 08/06/06 (+12)</span> 		
<b>Comment:</b> SECOND CHECK		
5.0	BRAKE NC	NC BRAKE
 		
<b>Comment:</b> NC BRAKE Bend as per Dwg B67-43001		
<span style="margin-left: 100px;">SB 08/07/02 (12)</span>		